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## CO<sub>2</sub> Cycloaddition with Propylene Oxide using Bifunctional Halometallate Catalysts TBA[MCl<sub>4</sub>]

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The transformation of carbon dioxide ( $CO_2$ ) into value-added organic compounds is a very important research topic in green and sustainable chemistry because this greenhouse gas is an abundant, non-toxic, non-flammable, and renewable C1 feedstock. Among the various  $CO_2$  fixation reactions, the carboxylative cycloaddition of  $CO_2$  with epoxides stands out, as it allows the production of synthetically and biologically important five-membered cyclic carbonates from simple and accessible starting materials in a single step with 100% atom economy.<sup>1</sup>

In this work, we present the results regarding the synthesis, characterization, and study of catalytic properties for the cycloaddition of  $CO_2$  with propylene oxide using bifunctional catalysts of the type TBA[MCl<sub>4</sub>] (where TBA = tetrabutylammonium; M =  $Mn^{2+}$ ,  $Fe^{3+}$ ,  $Co^{2+}$ ,  $Ni^{2+}$ ,  $Cu^{2+}$ , and  $Zn^{2+}$ ) for the formation of propylene carbonate. The catalysts were obtained by direct addition synthesis between tetrabutylammonium chloride and a metal chloride salt in stoichiometric amounts in an ethanol solution,<sup>2</sup> and the formation of the [MCl<sub>4</sub>]<sup>-</sup> anions was confirmed by high-resolution mass spectrometry.

Catalyst	Conversion (%) <sup>a</sup>	TON⁵	TOF <sup>c</sup>
CoCl <sub>2</sub> x 6H <sub>2</sub> O*	39	1984	661
$[TBA]_2(MnCl_4)$	46	2282	761
[TBA](FeCl <sub>4</sub> )	18	884	294
$[TBA]_2(CoCl_4)$	72	3875	1291
$[TBA]_2(NiCl_4)$	36	1838	612
$[TBA]_2(CuCl_4)$	0	0	0
$[TBA]_2(ZnCl_4)$	37	1858	619

Reaction conditions: 50 mmol PO, Catalyst (0.08 mol%), temperature (100 °C),  $P_{[CO2]} = 10$  bar, time (3 hours). <sup>a</sup>Conversion was estimated from the <sup>1</sup>H NMR spectrum of the reaction mixture. <sup>b</sup>TON = turnover number (moles of epoxide consumed)/(moles of catalyst). <sup>c</sup>TOF = turnover frequency TON · h<sup>-1</sup>, \*Cocatalyst (0,16 mol%).

With the exception of tetrabutylammonium tetrachlorocuprate(II), which did not lead to carbonate formation, all other catalysts resulted in the formation of propylene carbonate with 100% selectivity. Notably, tetrabutylammonium tetrachlorocobaltate(II) stood out as a catalyst, achieving 72% conversion in just three hours of reaction, especially when compared to the binary system containing CoCl<sub>2</sub> and TBACl, which only achieved 39% conversion. The bifunctional catalysts of the type TBA[MCl<sub>4</sub>] proved to be promising in the synthesis of organic carbonates, notable for their simplicity and low cost of production.

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## References

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