

## Evaluation of Eletroc ceramics for the Epoxidation Catalytic of $\alpha$ -Bisabolol

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Brazil is the only country that markets derivatives of the candeia tree, with well-established plantations [1], making it a renewable raw material suitable for the principles of Green Chemistry. Its essential oil has a high content of  $\alpha$ -bisabolol, a sesquiterpene associated with various therapeutic properties such as anti-inflammatory, antimicrobial, and antitumor actions, as reported in the literature [2]. Thus, the technological development of new products derived from candeia oil is desirable from a commercial and therapeutic standpoint, which can be achieved by enhancing this substrate. Thus, this study aimed to oxidize  $\alpha$ -bisabolol via heterogeneous catalysis, targeting its structural unsaturations, and obtaining an epoxide derivative as the product (Scheme 1). Eletroc ceramics were evaluated as heterogeneous catalysts, including: CeSbO<sub>4</sub>, CuMoO<sub>4</sub>, NiMoO<sub>4</sub>, MnMoO<sub>4</sub>, CoMoO<sub>4</sub>, ZnMoO<sub>4</sub>, TbSbO<sub>4</sub>, TbNbO<sub>4</sub>, TbTaO<sub>4</sub>, EuNbO<sub>4</sub>, EuTaO<sub>4</sub>, EuSbO<sub>4</sub>, BaZrO<sub>3</sub>, SrZrO<sub>3</sub>, MnV<sub>2</sub>O<sub>6</sub> and ScLaGe<sub>2</sub>O<sub>7</sub>. These materials were previously prepared by different methods such as hydrothermal synthesis, solid-state synthesis, and microwave synthesis. The reactions were carried out in a round-bottom flask, using a green organic solvent, isobutyraldehyde as a sacrificial reagent, and molecular oxygen (O<sub>2</sub>) as the oxidizing agent, under mild heating up to 40 °C. After adequate quantification, it was determined that complete conversion of  $\alpha$ -bisabolol is achieved within up to 8 hours of reaction for 9 out of the 17 reactions performed with different eletroc ceramics. The catalysts CeSbO<sub>4</sub>, CoMoO<sub>4</sub>, ZnMoO<sub>4</sub>, BaZrO<sub>3</sub>, and SrZrO<sub>3</sub> showed the best results, with 100% conversion and selectivity above 50%. In this class, the CoMoO<sub>4</sub> material proved to be the most active, with complete substrate conversion in 2 hours of reaction at room temperature, being selected for reuse tests and demonstrating high stability, achieving more than 4 cycles without loss of activity.

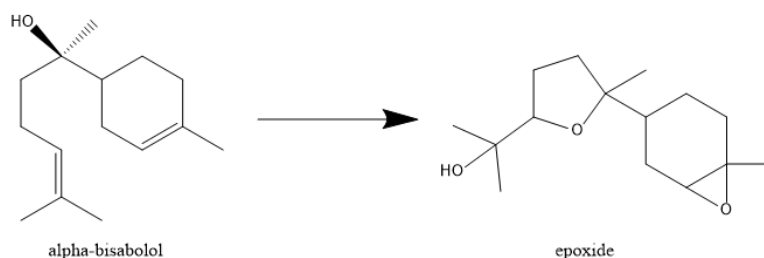


Figure 1. Epoxidation reaction of  $\alpha$ -bisabolol

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### References

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