

## Synthesis and characterization of geopolymers for adsorption applications

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Geopolymers (GPs) are alkali-activated aluminosilicates that have been intensively studied due to their low cost, resistance to fire and chemical corrosion, facile synthesis, high durability and low carbon dioxide emissions compared to other traditional methods of materials production.<sup>1</sup> Over the past decade, these materials have been used in a wide range of applications including refractory ceramics, radioactive waste containers, new cements and heavy metals adsorption.<sup>2</sup>

In this study, 6 GPs were synthesized with SiO<sub>2</sub>/Al<sub>2</sub>O<sub>3</sub> ratios of 3.0 and 3.5 and incorporated with 0, 1 and 2% m/m of H<sub>2</sub>O<sub>2</sub>. Metakaolin was prepared by calcining kaolin at 700°C in a tube furnace. The activating solution was prepared by mixing a solution of alkaline Na<sub>2</sub>SiO<sub>3</sub>, deionized water, 35% H<sub>2</sub>O<sub>2</sub> and a 10 mol/L NaOH solution. The metakaolin and the activating solution were mixed, and the resulting GP was cured at room temperature for 7 days, when the curing was interrupted, and the samples were manually grinded and characterized.

The GPs were thermally analyzed in an N<sub>2</sub> atmosphere, at a flow rate of 50mL/min and a heating rate of 10°C/min up to 900°C, and the results showed that the geopolymers lost 10-25% of their mass, associated to the release of water retained in the material and consistent with reports in literature.<sup>3</sup> The Brunauer-Emmer-Teller surface area was determined using the N<sub>2</sub> physisorption isotherm with a maximum surface area of 38 m<sup>2</sup>/g. The geopolymers were also analyzed via XRD and the results showed that their structure was non-crystalline.

For adsorption analysis, contact tests were conducted with 10 mg of each GP weighed in triplicate and placed in contact with 10mL of 300mg/L solutions -in pHs of 2.74, 5.26 and 6.69- prepared from the salts Co(NO<sub>3</sub>)<sub>2</sub>·8H<sub>2</sub>O and Pb(NO<sub>3</sub>)<sub>2</sub>·2H<sub>2</sub>O. The samples were stirred constantly at 200 rpm for 24 hours using an orbital shaker. After this period, the concentration of Pb<sup>2+</sup> and Co<sup>2+</sup> ions was measured by atomic absorption spectroscopy. The results showed that the average removal of lead and cobalt was 108 mg/g and 50 mg/g, respectively. In conclusion, the syntheses and characterization of the GPs were successful, and the materials can be applied for heavy metal adsorption with satisfactory results. More adsorption tests will be made to analyse the relations of time and ion concentration with the metal removal.

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### References

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